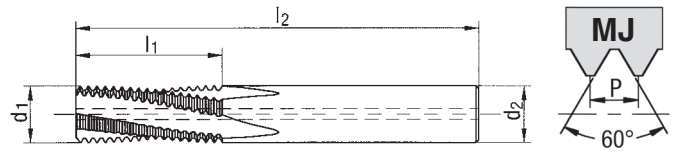


GF - Solid carbide thread milling cutter for internal threads
ISO Metric Threads DIN 5855-1

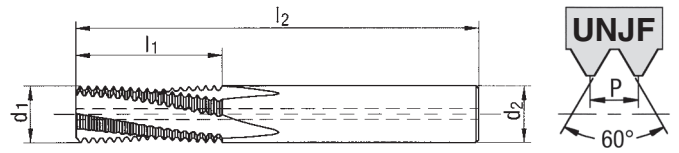
Specifications: 2 x D
 Straight shank and right hand spiral flutes



D (size)	P mm	l ₁	l ₂	d ₁	d ₂	z	2 x d
							Uncoated
MJ 4	0.7	8.75	48		6	3	305869
MJ 5	0.8	10.75	54		6	3	305870
MJ 6	1	13.50	54		6	3	305871
MJ 8	1.25	18.10	54		6	3	305872
MJ 10	1.5	21.70	64		8	4	305873
MJ 12	1.75	27.1	74		10	4	305874

GF - Solid carbide thread milling cutter for internal threads
UNJF Fine Threads ISO 3161

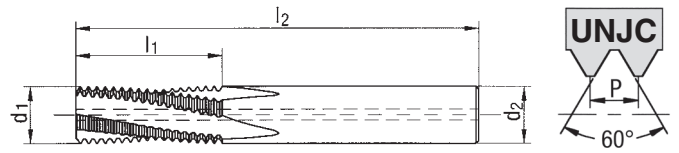
Specifications: 2 x D
 Straight shank and right hand spiral flutes



D (size)	TPI	l ₁	l ₂	d ₁	d ₂	z	2 x d
							Uncoated
UNJF Nr.10	32	11.50	54		6	3	305875
UNJF 1/4"	28	14.00	54		6	3	305876
UNJF 5/16"	24	17.40	54		6	3	305877
UNJF 3/8"	24	20.60	64		8	4	305878
UNJF 7/16"	20	24.70	64		8	4	305879
UNJF 1/2"	20	27.30	74		10	4	305880

GF - Solid carbide thread milling cutter for internal threads
UNJC Coarse Thread ISO 3161

Specifications: 2 x D
 Straight shank and right hand spiral flutes



D (size)	TPI	l ₁	l ₂	d ₁	d ₂	z	2 x d
							Uncoated
UNJC Nr.10	24	11.50	54		6	3	305893
UNJC 1/4"	20	14.00	54		6	3	305894
UNJC 5/16"	18	17.40	54		6	3	305896
UNJC 3/8"	16	20.60	64		8	4	305895
UNJC 7/16"	14	24.70	64		8	4	305897
UNJC 1/2"	13	27.30	74		10	4	305898

TIALN available • Weldon or Whistle Notch available no extra charge