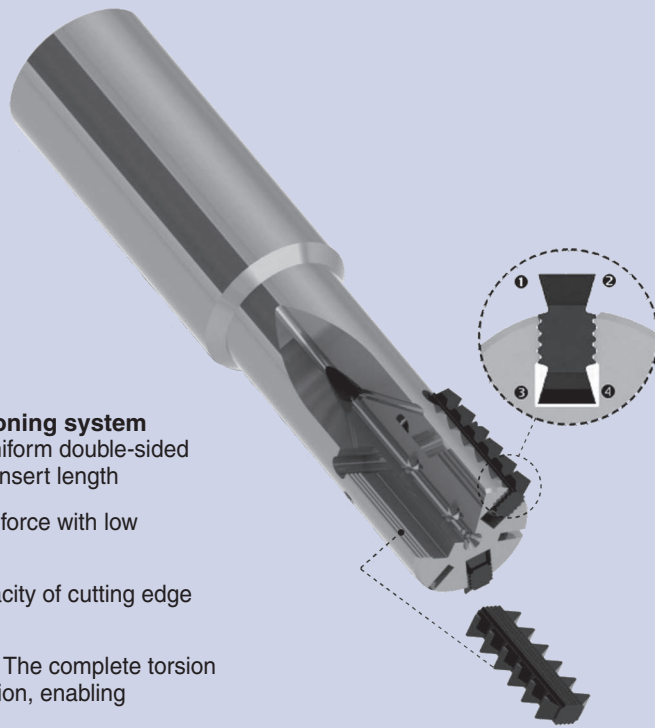


THREAD MILLING CUTTER INDEXABLE INSERT TYPE GFW-Q(uattro)



Indexable insert type Q

- 4 complete cutting edges per insert
- Cycle time reduced via higher feed rates
- Quick indexing of inserts.

Future-fit insert-tensioning system

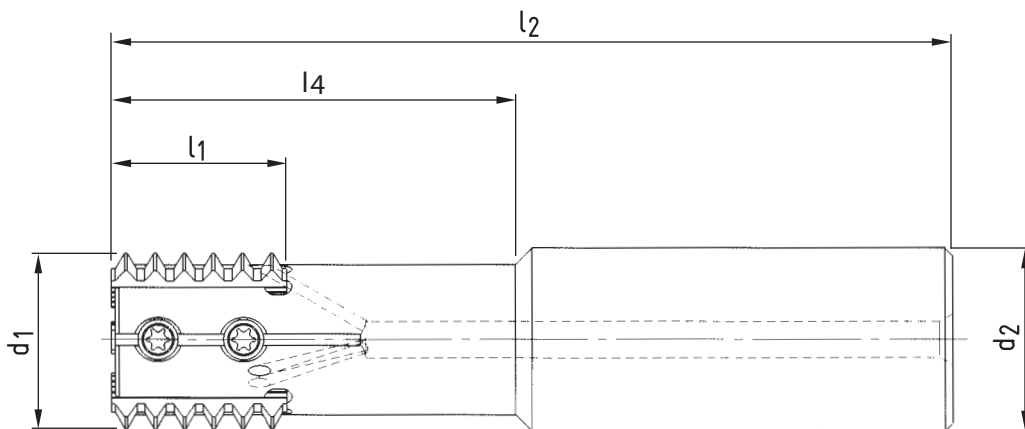
Clamping of insert via uniform double-sided serration over complete insert length

- Maximum clamping force with low clamping torque
- Maximum load capacity of cutting edge via form fit
- Maximum economy. The complete torsion cage reduces vibration, enabling maximum feed rate

Universally applicable indexable thread milling cutter, characterized by high stability and economy

- The newly developed, low-vibration insert-tensioning system enables high feed rate with a maximum flexibility.
- Combination of four cutting edges per insert, enabling longer tool life with lower process times.

Type of Holder	d1	P mm	l1	l4	l2	Z No. of flutes	D≥	Uncoated	Coated
GFW-Q 26	26	1	24	50	115	3	M28 x 1	630127	630131
GFW-Q 26	26	1.5	24	50	115	3	M30 x 1.5	630128	630132
GFW-Q 26	26	2	24	50	115	3	M30 x 2	630126	630133
GFW-Q 26	26	3	24	50	115	3	M32 x 3	630129	630134
GFW-Q 26	26	3.5	24.5	50	115	3	M33 (x3.5)	630130	630135
GFW-Q 26	26	4	24	50	115	3	M36 (x4)	630121	630136



TIALN available • Weldon or Whistle Notch available no extra charge